



## Animal Products (Export Requirement: Company Ante-Mortem and Post-Mortem Inspection) Notice 2013

Pursuant to section 60 and section 167(1)(ja) of the Animal Products Act 1999, I, Carol Barnao issue the following notice for the purposes of facilitating access to overseas markets.

Signed at Wellington this 7th day of October 2013

[signed]

CAROL BARNAO  
Deputy Director – General Standards  
Ministry for Primary Industries  
(Acting under delegated authority)

Certified in order for signature  
Legal Services

[signed subject to exception]

Solicitor

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## **Contents**

### **Notice**

- 1 Title
- 2 Commencement

### **Part 1 Preliminary provisions**

- 3 Application
- 4 Interpretation

### **Part 2 Designation and requirements of company inspectors**

- 5 General competencies for company ante-mortem and post-mortem inspectors
- 6 Performance measurement of company inspectors and company performance targets
- 7 Trainees and retraining

### **Part 3 Internal audit and procedures for company inspection**

- 8 Internal audit of company inspection
- 9 Procedure relating to management of company ante-mortem and post-mortem inspectors

### **Part 4 Record keeping**

- 10 Provision of Information
- 11 Procedure relating to records management

### **Part 5 Transitional Provisions and Revocation**

- 12 Transitional Provisions
- 13 Revocation

## **Schedules**

Schedule 1 Company post mortem disease and defect dispositions

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## Notice

### 1 Title

This notice is the Animal Products (Export Requirement: Company Ante-Mortem and Post-Mortem Inspection) Notice 2013.

### 2 Commencement

This notice comes into force on 10 October 2013

## Part 1

### Preliminary Provisions

### 3 Application

- (1) This notice applies to animal products business' undertaking company inspection of animal material and animal product for export.
- (2) This notice sets out the requirements and specifications relating to animal product business operators who undertake company inspection.
- (3) To avoid doubt, this notice does not affect—
  - (a) ante-mortem or post-mortem examination of animal material or animal products carried out by any person employed by the Ministry for Primary Industries; or
  - (b) the functions and activities of any animal products officer.

### 4 Interpretation

- (1) In this notice, unless the context otherwise requires,—

**Act** means the Animal Products Act 1999

**animal product** has the same meaning as in the Act, but excludes—

- (a) live animals not exported as food; and
- (b) germplasm

**animal product business** means an animal product meat export business. Company has a corresponding meaning.

**competent**, in relation to a company ante-mortem or post-mortem inspector, means a person who meets the requirements set out in clause 5 and has been assessed in accordance with clause 7

**company ante-mortem inspector** means an employee of an animal product business that has:

- (a) met the relevant competency criteria specified within this notice; and
- (b) been designated by the animal product business operator to be a business' company ante-mortem inspector

**company inspection** means inspection carried out by a **company ante-mortem inspector or a company post-mortem inspector** positioned on the main slaughter chain, in accordance with the requirements of this notice.

**company post-mortem inspector** means an employee of an animal product business that undertakes the set of procedures and product dispositions specified respectively in Appendix 3 of Manual 16 and Schedule 1 and has:

- (a) met the relevant competency criteria specified within this notice; and
- (b) has been designated by the animal product business operator to be a business' company post-mortem inspector

**detain rail activities** means carcase re-inspection activities conducted by competent detain rail activity personnel that remove any diseases or defects specified in Schedule 1

**detain rail activity personnel** means an employee of an animal product business who conducts detain rail activities

**Director General** means the Chief Executive of MPI

**inspection agency** has the meaning given to it in the Animal Products (Export Requirement: Inspection Agencies Ante-Mortem and Post-Mortem Inspection) Notice 2009

**National Microbiological Database** means Animal Products (National Microbiological Database Specifications) Notice 2012 and any subsequent amendments

**Manual 16** means, at any time, the current edition of the "Post-mortem Inspection Procedures" issued by the Ministry for Primary Industries

**MPI** means the Ministry for Primary Industries

**official inspection** has the meaning given to it in the Animal Products (Export Requirement: Inspection Agencies Ante-Mortem and Post-Mortem Inspection) Notice 2009

**roving inspector** has the same meaning as that specified in the Animal Products (Export Requirement: Inspection Agencies for Ante-Mortem and Post-Mortem Inspection) Amendment Notice 2013

**slaughter floor** means, unless otherwise expressly provided for in country specific Overseas Market Access Requirement notice issued under section 60(1)(b) of the Act, a discrete processing area where the slaughter and processing of one or more animal species occurs at any given time

**trainee company inspector** means a person training to be a company ante-mortem or post-mortem inspector.

**trainee detain rail activity personnel** means a person training to be a detain rail activity personnel.

- (2) Any words or expressions used but not defined in this notice that are defined in the Act, have the meaning given to them in the Act.

## **Part 2**

### **Designation and requirements of company inspectors**

#### **5 General competencies for company ante-mortem and post-mortem inspectors and detain rail activity personnel**

- (1) A person may only be designated by a animal product business operator as a company ante-mortem or post-mortem inspector if he or she holds one of the following qualifications:
  - (a) National Certificate in Meat Inspection Services (registered by the New Zealand Qualifications Authority (NZQA));
  - (b) Certificate of Meat inspection (issued by the Director, Meat Division, MAF);
  - (c) Certificate of Competency for Meat Inspection (issued by MAF Quality Management);
  - (d) Qualification in Meat Inspection (issued by the Australian Quarantine and Inspection Service (AQIS));
  - (e) registration as a veterinarian under the Veterinarians Act 2005;
  - (f) an alternative qualification accepted by the Director-General as being a generally equivalent qualification to those listed in paragraphs (a) to (e).
- (2) A company ante-mortem inspector holding the National Certificate in Meat Inspection Services must also hold the Optional Advanced Meat Inspection Service Strand of that Certificate for the same species as the post-mortem qualification.
- (3) A company post-mortem inspector is not required to hold a qualification for ante-mortem inspection.
- (4) The qualifications held in accordance with subclause (1) and (2) must include the species for which the ante-mortem or post-mortem inspection is undertaken.
- (5) A trainee company inspector must complete his or her full training and assessment in a timely manner.
- (6) A company ante-mortem or post-mortem inspector must have knowledge of the relevant market access requirements and specifications and to the extent relevant to a company ante-mortem or post-mortem inspectors activities, the training programme must enable a company ante-mortem or post-mortem inspector to demonstrate an understanding of the Act, including;
  - (a) the object of the Act; and
  - (b) the role, responsibilities, and duties of inspection agency; and
  - (c) the role of MPI in respect of administering the Act at meat plants; and
  - (d) the relevant regulations, export requirements, notices and specifications made under the Act.
- (7) Any person who is qualified for more than two years must be able to demonstrate a meaningful involvement in performing ante-mortem and/or post-mortem inspection over the intervening years or undergo re-qualification. The extent and nature of re-qualification training and assessment must be documented by the animal product business operator and be acceptable to the inspection agency.
- (8) Company ante-mortem inspectors and post-mortem inspectors and detain rail activity personnel must be trained and be assessed as competent by an inspection agency.
- (9) Any company personnel conducting detain rail activities must have undertaken an Carcass Disease and Defect Removal Training Programme approved by the Director-General.

- (10) For the purposes of conducting detain rail activities, the Carcass Disease and Defect Removal Training Programme is considered as an acceptable alternative to the general competencies specified in clause 5 of this notice.

## **6 Performance measurement of company inspectors and company performance targets**

- (1) Company post-mortem inspectors and detain rail activity personnel must be assessed by an inspection agency in accordance with the system provided for in clause 15(1) of the Animal Products (Export Requirement: Inspection Agencies Ante-Mortem and Post-Mortem Inspection) Notice 2009.
- (2) The minimum performance targets for company post-mortem inspectors and detain rail activity personnel are;
  - (a) procedural inspection accuracy 100% for any individual company post mortem inspector; and
  - (b) decision making accuracy, calculated over a 600 moving sample window, for any group of company inspectors on a slaughter floor;
    - (i) faecal and ingesta contamination -- >98% accuracy; and
    - (ii) pathological diseases specified within Schedule 1 of this notice-->96% accuracy.
- (3) In the event that the company performance targets are breached or are trending towards breaching the performance targets, the animal product business operator must follow the corrective and preventative actions specified within the inspection agency's MPI approved documentary system referred to in clause 6(1)

## **7 Training and retraining**

- (1) If trainee company inspectors are trained for the qualification in clause 5(1)(a), they must be trained by an inspection agency and assessed by an inspection agency work place assessor holding NZQA Unit Standard 4098. The competency assessment process must also include a chain speed assessment of the trainee by the inspection agency
- (2) Moderated assessments of work place assessors must be undertaken by persons who have NZQA Unit Standard 11551 Moderation Assessment.
- (3) Trainee company inspectors must not, unless directly supervised by an inspection agency official assessor, undertake company ante-mortem or post-mortem inspection until documentary evidence of competency, is available to an MPI Verification Services Animals Products Officer.
- (4) Trainee detain rail personnel must not, until documentary evidence of competency is available to the MPI establishment veterinarian, undertake detain rail activities unless they are directly supervised by a person holding one of the qualifications specified in clause 5(1).
- (5) A trainee company post-mortem inspector, who is qualified but only competent in one on-chain inspection position, may undertake company post mortem work at that position without being directly supervised by an inspection agency official assessor.
- (6) Any company post-mortem inspector or detain rail activity personnel must only be retrained and reassessed as competent by the inspection agency.
- (7) The animal products business operator must have a skill maintenance programme for company post-mortem inspectors and detain rail activity personnel

- (8) The effectiveness of the animal product business operator's skill maintenance programme for company post-mortem inspectors and detain rail activity personnel must be formally assessed and documented by the inspection agency annually.

### **Part 3 Internal audit and procedures for company inspection**

#### **8 Internal audit of company inspection**

- (1) An animal products business operator who is undertaking company inspection must perform internal audits to assess:
  - (a) compliance with relevant legal requirements; and
  - (b) the technical competency and performance of company ante-mortem and post-mortem inspectors employed by the animal products business.
- (2) An internal audit must assess the documented systems and procedures in clause 9(6) that ensure the animal products business and its ante-mortem and post-mortem inspectors and detain rail activity personnel are observing the relevant requirements, and that the animal products business is able to—
  - (a) receive and disseminate relevant MPI technical requirements in a timely manner; and
  - (b) ensure that ante-mortem and post-mortem inspectors and detain rail activity personnel are competent to perform the duties that have been assigned to them; and
  - (c) ensure that ante-mortem and post-mortem inspectors and detain rail activity personnel performance assessment procedures and corrective actions referred to in clause 6(3) are being satisfactorily administered; and
  - (d) ensure that appropriate corrective actions are being applied, and
  - (e) ensure that re-qualification training is undertaken where appropriate.
- (3) Despite subclause (1) an animal product business operator may elect to employ an inspection agency to undertake all or part of the internal audits of his or her business.

#### **9 Procedure relating to management of company ante-mortem and post-mortem inspection**

- (1) An animal products business operator must not let a person carry out company ante-mortem or post-mortem inspection or detain rail activities for the animal products business operator unless that person is competent.
- (2) An animal products business operator must have documented procedures to ensure that all staff who undertake company ante-mortem and post-mortem inspection or detain rail activities are assessed as competent relevant to the proposed functions and activities;
- (3) The documented procedures referred to in subclause (2) must, once they have been approved in accordance with subclause (5), be referenced in the animal products business operator's risk management programme.
- (4) The documented procedures referred to in subclause (2) must authorise establishment site access for any ante-mortem or post-mortem inspector or roving inspector employed by the inspection agency.

- (5) An animal products business operator must submit documented procedures for approval by the Director-General prior to commencing company ante- or post-mortem inspection including a written agreement between the inspection agency and the animal products business operator on the company post-mortem inspector staffing levels and corresponding production rates.
- (6) An animal products business operator must ensure that the documented procedures referred in subclause (5) adequately meet the relevant requirements specified in Manual 16, section 2, including, but not limited to, the following:
  - a) notification of suspect animals;
  - b) the sequence(s) of inspection procedures;
  - c) any specific inspection procedures relating to overseas market access requirements;
  - d) ways of communication between company post-mortem inspectors and official assessor or roving inspector;
  - e) confirmation of the ante-mortem status of animals to the company post-mortem inspectors and the official assessor or roving inspector;
  - f) handling of increased workload due to a high prevalence of diseases or defects;
  - g) the frequency of hand-washing, knife-sterilising and other hygiene measures of company meat inspectors;
  - h) identification of diseases and defects for trimming, retain/detain and re-inspection purposes;
  - i) removal of diseases and defects at retain/detain areas by trained Carcass Disease and Defect Removal personnel;
  - j) the collection and dispatch of diseases and defects information;
  - k) the use of MPI approved ancillary areas;
  - l) batch inspection systems;
  - m) a monitoring system (clause 6 of this notice refers) of company ante and post mortem inspector performance;
  - n) A system for company inspectors to inform the official assessor(s) of any disease in the viscera or carcass that may impact on food safety;
  - o) A system that ensures relieving company inspectors are familiar with and assessed as competent in all local procedures and has records to substantiate the process.
- (7) An animal products business operator must ensure that documented procedures referred to in subclause (5) specify that:
  - a) company carcase inspectors use electronic touch screen(s) to record the diseases and defects specified in Schedule 1; and
  - b) company viscera inspectors use electronic touch screen(s) to record the diseases and defects specified in Schedule 4 of the Animal Products (Export Requirement: Inspection Agencies for Ante-Mortem and Post-Mortem Inspection) Amendment Notice 2013;

- c) Despite clause 9 (7) a) and b), an animal products business operator may, due to a temporarily malfunction of the electronic touch screen(s) system, use other approved diseases and defects recording systems for an interim period.
- (8) Any animal products business operator carrying out company ante-mortem or post-mortem inspection must provide any official assessor access to the documented procedures referred to in subclause (6) and any records generated from these procedures.
- (9) An animal products business operator must ensure that missing tissues at post-mortem are dealt with in accordance with Manual 16, Appendix 2.
- (10) An animal products business operator must ensure that company post-mortem inspectors undertake additional incisions, examinations and sampling if necessary to determine the presence, character and extent of any condition that may affect any of the product dispositions listed in Schedule 1.
- (11) An animal products business operator may only undertake ovine and caprine Option 3 procedures as specified in Appendix 3 of Manual 16.
- (12) An animal products business operator must ensure that appropriate corrective and preventative actions are taken if non compliance is determined by the activities specified in clause 8.
- (13) The animal products business operator must regularly, and at intervals not exceeding one day, analyse the;
  - a) performance information referred to in clause 10(2); and
  - b) company performance measurement information referred to in clause (6),
- (14) An animal products business operator must ensure that immediate corrective and preventative actions are taken when the company performance information (referred to in clause 10(2)) indicates that a trend(s) is inconsistent with the historical data or the company performance targets (referred to in clause 6(2)) indicates that the performance targets may be breached.
- (15) When an animal products business operator initiates any corrective and preventative actions pursuant to clause 9, the operator must also immediately inform the MPI establishment veterinarian.
- (16) For the avoidance of doubt, an animal products business operator may;
  - a) for commercial reasons, elect to condemn the carcase and parts of an animal prior to the on chain official assessor post mortem inspection point;
  - b) elect to conduct company post mortem inspection on a single species or multiple species slaughtered on the establishment;
  - c) as an interim measure, elect to conduct company post mortem inspection on a single or multiple shift basis.

## **Part 4 Record Keeping**

### **10 Provision of Information**

- (1) A animal products business operator undertaking company ante-mortem or post-mortem inspection must ensure that the results of post-mortem inspection are recorded and made available in a manner approved by Director-General. The details must, on a species and class basis, include—
  - (a) the type of disease or defect identified at inspection; and
  - (b) the prevalence of each disease or defect in the carcass, unless otherwise directed by Director-General ; and
  - (c) the number of carcasses condemned for each disease or defect type; and
  - (d) the volume of kill to which the information relates.
- (2) In addition to subclause(1), an animal products business operator undertaking company ante-mortem or post-mortem inspection must record and make available in a format, manner and frequency approved by Director-General the following company performance information;
  - (a) National Microbiological Database (NMD) records;
  - (b) CUSUM or boning room lot inspection records;
  - (c) Boning/cutting room Pre-trim Quality Assurance records;
  - (d) faecal contamination records at post mortem inspection; and
  - (e) corrective and preventative actions (and associated records) that may arise in relation to the company performance targets in clause 6(2) the company performance information in clause 10 (2).
- (3) An animal products business must, prior to being approved under clause 9(5) to undertake company post-mortem inspection, make available in a manner and format approved by Director-General the records specified in subclause (2)(a) to (d). The records must cover a period of at least 12 months (the historical data period) immediately prior to the application for approval provided for in clause 9(5).

### **11 Procedure relating to records management**

An animal products business undertaking company ante-mortem or post-mortem inspection must have documented procedures to ensure that records relating to its ante-mortem and post-mortem inspection and associated functions are—

- (a) retained for 4 years; and
- (b) retrievable within 24 hours on request by the Director-General or an animal products officer.

## **Part 5 Transitional Provisions and Revocation**

### **12 Transitional provision**

An animal product business operator undertaking company ante-mortem or post-mortem inspection under a previously approved programme does not have to comply with clause 9(7) until four months after the commencement of this notice.

### **13 Revocation**

The Animal Products (Export Requirement: Company Ante-Mortem and Post-Mortem Inspection) Notice 2012 dated 13 August 2012 is revoked.

## **Schedule 1**

### **Company Post Mortem Disease and Defect Dispositions**

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Issued under section 60 and section 167(1)(ja) of the Animal Products Act 1999.

Date of notification in Gazette: [            ]

This notice is administered by the Ministry for Primary Industries.

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**Animal Products (Export Requirement :Company Ante Mortem and Post Mortem Inspection) Notice - Schedule 1: Company Post Mortem Disease and Defect Dispositions**

Disease or Defect	Details	Disposition	Parts of slaughtered animal	Comments
<b>Bovine, ovine, caprine</b>				
Abrasions	Small to head.	Remove	Affected part	
Abscess	Localised, not systemic	Remove	Affected part	
Actinomycosis, Actinobacillosis	Localised.	Remove	Affected part	
Actinomycosis, Actinobacillosis	Any lymph node involvement in the head.	Remove	Affected part	
Actinomycosis, Actinobacillosis	Lesion is in the jawbone only.	Remove	Affected part	
Adenocarcinoma	Of the small intestine.	Remove	All	
Arthritis	Acute, localised and no systemic involvement	Remove	Affected part	
Arthritis	Chronic localised or chronic polyarthritis.	Remove	Affected part	
Arthritis	Chronic localised or chronic polyarthritis and very poor carcass	Petfood	Affected part	Petfood or render in toto
Bovine squamous cell carcinoma (BOSCC)	Involvement of the osseous structure of the head with extensive infection, suppuration and necrosis.	Remove/petfood	Affected part	
BOSCC	Metastasis from the eye or orbital region to any of the lymph nodes, internal organs, muscles, skeleton or other structures, regardless of the extent of the primary tumour	Remove/petfood	Affected part	
BOSCC	Is, regardless of extent, associated with cachexia or evidence of absorption or secodnary changes	Remove	All	
BOSCC	Less severe than other described cases (see osseous structure and metastasis)	Remove	Affected part	
Bruises	Major bruises	Remove	Affected part	
Bruises	Minor bruises	Remove	Affected part	
Bruises	Extensive with no systemic involvement, not gangrenous	Remove	Affected part	
CLA	Poor carcass, soft wet lesions.	Remove	All	
CLA	Poor carcass, chronic lesions.	petfood	All	
CLA	Four or more extensive lesions, affecting most of a lymph node on carcass and viscera inspection, soft wet lesions	Remove	All	
CLA	Four or more extensive lesions, affecting most of a lymph node on carcass and viscera inspection, chronic lesions	petfood	All	
CLA	Carcass/organ/viscera not covered by other CLA criteria	Remove	Affected part	
Contagious ophthalmia		Remove	Affected part, excluding tongue and brain	
Contamination	all types, includes but is not limited to: process defects such as faecal, ingesta, skin, wool, dirt, dust contamination	Remove	affected part	
Emaciation		Remove	All	
Facial eczema	Heads with photosensitivity lesions.	Remove	Affected part	
Facial eczema	Udders with photosensitivity lesions.	Remove	Affected organ	
Facial eczema	Liver with extensive cirrhosis.	Remove	Affected organ	
Facial eczema	Slightly affected liver.	Petfood	Affected organ	
Grass seeds	A few isolated surface seeds.	Remove	Affected part	
Grass seeds	Lesions containg pus.	Remove	Affected part	
Grass seeds	Numerous grass seeds and penetrating seeds.	Remove	Affected part	
Hydronephrosis	Chronic, no systemic involvement.	Remove	Affected organ	
Injection site lesion (ISL)		Remove	Affected part	if hyperaemic/inflamed then advise Official Assessor or Rover
Johnes vaccination lesion		Remove	Affected part	
Kidneys	Ruminants with six or more permanent incisors	Petfood	Affected organs	

Disease or Defect	Details	Disposition	Parts of slaughtered animal	Comments
Liver	Small amount of scar tissue, or localised cirrhosis, or telangiectasis or encapsulated areas of necrotic tissue.	Remove	Affected part	
Liver	Condition is more extensive than a small amount of scar tissue, or localised cirrhosis or telangiectasis	Petfood	Affected organ	
Liver	Less than one lymph node.	Petfood	Affected organ	
Liver fluke	Severely affected.	Remove	Affected organ	
Liver fluke	Not severely affected.	Petfood	Affected organ	
Lungs	Edible from skin-on animals, scar tissue without active inflammation and no evidence of thoracic exudate	Remove	Affected organ	
Lungs	Inflammation, neoplasms, abscesses or lymph node pathology, or purulent discharge in the trachea or bronchi	Remove	Affected organ	
Lungs	Adhesions indicative or resolved minor pleurisy	Remove	Affected organ	
Lungworm	There is a severe associated pneumonia.	Remove	Affected organ	
Lungworm	There are numerous shot-like, pyogenic lesions.	Remove	Affected organ	
Mastitis	Chronic with no systemic involvement.	Remove	Affected organ and supramammary Inns	
Metritis	Chronic and no systemic involvement.	Remove	Reproductive system	
Muscle degeneration	Not general systemic disease.	Remove	Affected part	
Muscle disease	Not systemic disease.	Remove	Affected part	
Neoplasm	Benign.	Remove	Affected part and surrounding tissue	
Nephritis	Chronic, no systemic involvement.	Remove	Affected organ	
Odour	Abnormal.	Remove	Affected part	
Oedema	Localised and rest the carcass is normal.	Remove	Affected part	Petfood offal
Parasites	Not harmful to humans, can be completely removed, not numerous, localised	Petfood	Affected part	
Parasites	Not harmful to humans, numerous parasitic lesions. Removal renders carcass unsightly.	Petfood	Affected part	
Pentastomes	Mesenteric lymph nodes.	Remove	Affected part	
Pericarditis	Chronic.	Remove	Affected part	
Peritonitis	Chronic affecting organs or viscera	Remove	Affected part	
Pigmentation	Xanthosis and melanosis affecting bones, muscles and fat tissues generally	Petfood	Affected part	
Pigmentation	Xanthosis and melanosis, localised.	Remove	Affected part	
Pigmentation	Localised melanosis or seedy cut.	Remove	Affected part	
Pimply gut	Oesophagostome larvae in small intestine, caecum and colon. Numerous lesions.	Remove	runners	
Pimply gut	<i>Oesophagostomum venulosum</i>	Remove	runners	
Pimply gut	<i>Oesophagostomum columbianum</i>	Remove	runners	
Pizzle	Inflammation, neoplasms, trauma, erosions, scars, haematoma	Remove	Affected organ	
Pleurisy	Acute, no signs of systemic involvement	Remove	Affected part	
Pleurisy	Chronic, no signs of systemic involvement	Remove	Affected part	
Pleurisy	Pleura are hyperaemic and there are no obvious signs of systemic involvement	Remove	Affected part	
Pleurisy	Fibrous adhesions to the pleura, thickened involvement, and/or purulent pleura and other pleural lesions including 'wipeouts'. No systemic involvement	Remove	Affected part	
Pyelonephritis	Chronic, no systemic involvement.	Remove	Affected organ	
Retention cysts	Congenital.	Remove	Affected part	
Rumino-reticular junction	Lesions such as abscesses, actinobacillosis and traumatic reticulitis	Remove	Affected paunch and intestines	
Sarcocysts	Obviously visible and generalised.	Petfood	All	
Sarcocysts	Obviously visible but light and/or localised.	Petfood	Affected part	

Disease or Defect	Details	Disposition	Parts of slaughtered animal	Comments
Testicle	Inflammation including chronic and active inflammation of the epididymus, neoplasms,haematoma	Remove	Affected organ	
Trachea	See disposition of lungs, save trachea for edible purposes where the lung set meets edible criteria	Remove	Affected part	
Wool pull defects	See bruises major or minor.	Remove	Affected part	
<b>Young calves</b>				
Abscess	Hepatic, which are not surrounded by hyperaemic haloes, where there is no swelling of the liver or associated lymph nodes, and no involvement of other organs.	Remove	Affected part	
Arthritis	Acute inflammation and infection, including localised infectious arthritis and infectious polyarthritis. Excludes traumatic lesions	Remove	All	
Bruises	When lesions affect the majority of the muscle masses in the hind and forequarters to a depth exceeding 0.5cm into musculature	Remove	All	
Bruises	With secondary carcass changes (e.g. oedema or generalised hyperaemia)	Remove	All	
Fat necrosis		Remove	Affected part	
Generalised conditions	Non-infectious such as jaundice, malignant neoplasms, generalised melanosis.	Remove	All	
Haematomas	Superficial haematomas in the pelvic area, resulting from ineffective closure of the umbilical arteries.	Remove	Affected part	
Heart	Acute inflammation	Remove	All	
Immaturity	Includes musculature which is loose and flabby, generalised under-development of the musculature, minimal fat deposits which appear brownish-red, gelatinous and oedematous.	Remove	All	
Inflammation	Haemorrhagic, gangrenous and other acute inflammations of the GI tract.	Remove	All	
Inflammation	Acute, eg fibrinous peritonitis and acute hepatitis	Remove	All	
Kidneys	White spotted.	Remove	Affected kidneys	
Lungs	Inflammation, tumours or abscesses or any other diseases and defects that make it unsuitable for human consumption.	Remove	Lungs	
Lungs	Pleural scar tissue if no active inflammation or thoracic exudate	Petfood	Lungs	
Lungs	Acute inflammation	Remove	All	
Miscellaneous	Non-infectious rare conditions affecting part of the carcass, such as melanosis, umbilical hernias, and localised white muscle disease.	Remove	Affected part	
Navel III	Enlargement of the navel with no infection of the umbilical vessels or associated peritonitis. With or without a small amount of inflammation in the immediate area of the navel.	Remove	Affected part	
Nephritis	Acute, includes conditions with hyperaemic haloes around white spots on cortex.	Remove	All	
Omphalophlebitis	Infection of one or more of the umbilical vessels. Acute inflammation and/or active infection extending the total length of any vessel remnant	Remove	All	
Omphalophlebitis	Infection of one or more of the umbilical vessels. Peritonitis associated with infection of an umbilical vessel.	Remove	All	

Disease or Defect	Details	Disposition	Parts of slaughtered animal	Comments
Omphalophlebitis	Infection of one or more of the umbilical vessels. Resolved fibrous enlargement extending the total length of any vessel remnant.	Remove/petfood	Affected part/liver	
Omphalophlebitis	Infection of one or more of the umbilical vessels. Acute inflammation and/or active infection not extending the total length of any vessel remnant	Remove/petfood	Affected part/liver	
Pleura	Acute inflammation	Remove	All	
Pleural lesions	Non-infected due to trauma.	Remove	Affected part	
Pneumonia	Subacute, localised.	Remove	Lungs	
Vell	Diseased.	Remove	Vell	

Additional dispositions for Sheep/Goats and Lambs:

Carcasses with:

- broken, but healed ribs,
- non-active pleural adhesions and/or scar tissue smaller then 50mm at the widest part,
- incidental missing superficial lymph nodes under option 3

are passed for human consumption